

- **Commercial & Office Buildings**
- **Schools**
- **Daycare Centres**
- Hospital & Clean Rooms
- **Smoking Environment**
- □ Manufacturing/Factories
- Government Buildings & Facilities
- **Fire Departments**
- Police Departments

#### The Science of Quality Air, The Art of Healthy Living



#### www.somamedical.net



## It's All in the Air

If you knew what we know about indoor air, you'd stop breathing completely





## What is IAQ ?

**Indoor Air Quality** as defined by OSHA Malaysia, OSHA Singapore and ASHRAE standard 62-1989.

"Wherein it is stated that air in which there are no known contaminants at harmful concentrations". So quality air is always related to fresh air.



# 3 main causes of IAQ problems

- Source of contamination
  - Susceptible occupants
- Mechanism of transport of contaminants



# Type of IAQ contaminants

#### Gases

- Volatile Organic Compounds (V.O.C).
- Potential VOC's come from gases of building furnishings i.e. carpets, furniture etc. and life cycle byproducts of micro-organism that lives in the building (or its HVAC system).
- Aldehyde vapors are typical byproducts of both off gassing and chemical processes, that occur inside or outside the building.

#### **Particles**

- Mostly counted in the diameter range from 0.1 micron or greater.
- Bio-aerosol are defined as airborne particles, which are living organisms, spores and fragments of organisms released from living organisms.
- These include pathogens (disease causing viruses), fungi (mold) and bacteria.



# What IAQA problems should we be concerned about?

- 1. How can people eject flu viruses into the air.
- 2. What different forms can airborne viruses take.
- 3. How far can those viruses travel & how can they circulate within buildings and inside their HVAC units.
- 4. What conditions increase airborne flu virus survival.
- 5. What systems are available to sterilize, capture and/or kill airborne flu viruses.



#### Airborne transmission depends on people to launch viruses into the air. People can shed this many flu virus into the air:

3,000+

- 1. Coughing
- 2. Sneezing 3,000+
- 3. Breathing

- 200+ natural sterilization , nose hair & mucus.
- 4. Talking/Singing 1,000+
  - 5. Vomiting 1,000+
  - 6. Diarrhea \*20,000+



## How far can Airborne Viruses Travel?

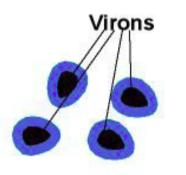
		Large/Small Droplets	Droplet Nuclei
1.	Coughing	1-5 feet	160+ feet
2.	Sneezing	8-15 feet	160+ feet
3.	Singing, Talking	1-3 feet	160+ feet
4.	Mouth Breathing	1-3 feet	160+ feet
5.	Diarrhea*	5 feet+	160+ feet

\*As a result of toilet water aerosolization, air contamination in toilets need to be effectively sterilized and contained.

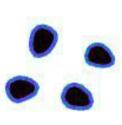


# Stages of Infectious Droplets & Droplet Nuclei

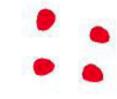
Large Infectious droplets



 Mucus/water encased Viruses are aerosolized by the infector or by toilet water. These quickly fall to the ground after traveling up to 1-3 feet. Small Infectious droplets



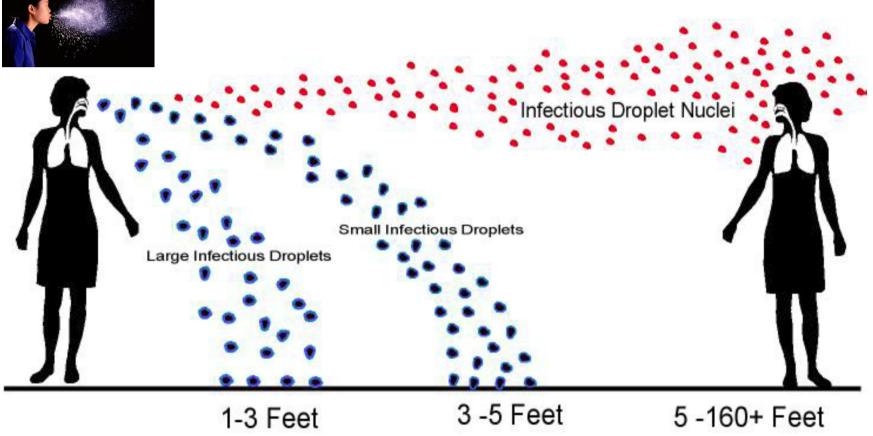
 Mucus/water coating starts to evaporate. These will travel 3-5 feet before falling to the ground. These droplets can become droplet nuclei. Infectious Droplet Nuclei



 Mucus/water coating has totally evaporated leaving only the viron. This is a Droplet Nuclei. Droplet Nuclei are so microscopic that they can float in the air indefinitely.

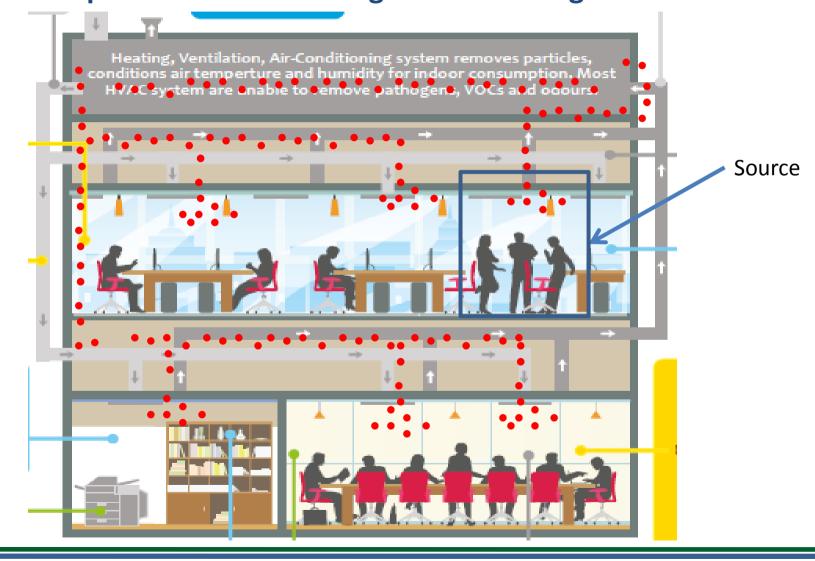


# Infectious Droplets & Droplet Nuclei Travel Lengths



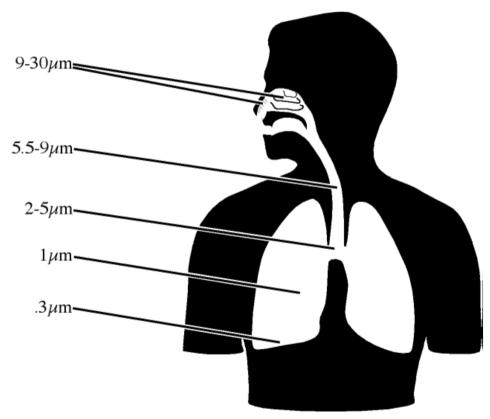


# How do Occupant Droplet Nuclei travel both within indoor spaces and then throughout a building?





#### Droplet Nuclei Viruses are 0.3µ or less, it can penetrate deeply into the human lungs



A  $\mu$ m is a micron or 1/1,000,000 of a meter. The smallest particle you can see is 30 $\mu$ m.



Airborne Particulates Biological Contaminants: Mold, Dust Mites, Animal Dander, Cockroaches, Rodents, Pests, Insects, Bacteria, Formaldehyde, Aldehydes, VOCs, PAH, NO - NO<sub>2</sub>

Indoor En vironment Check Poor Indoor Air Quality and Your Health

> Headaches Memory Impairment, Fatique, Eye, Nose, Throat Irritations, Coughing, Wheezing, Respiratory Infections. Skin Rash. Liver, Kidney, Central Nervous System Damage, Cancer. Other Health **Risks** and Hazards

Poor Indoor Air Quality and related health problems.



#### **Symptoms related to Indoor Air Pollutants**

	Particles		Bioaerosols			Gases				
	Dust, Soil, Ash	Tobacco Smoke	Pollen	Molds, Mildew, Fungus	Bacteria, Virus	Pet Dander	Dust Mites	Carbon Monoxide	Formaldehyde	VOCs
Headaches		Х	Х					Х	X	X
Dizziness	Х			Х		X	X			
Fatigue			X					Х		X
Nausea								Х	X	
Vomiting									X	
Skin Rash					Х					X
Eye Irritation	Х	X	Х	Х	Х	X			X	X
Nose Irritation	X	X	Х	Х	Х	X	Х		X	X
Throat Irritation	Х	X							X	
Respiratory Irritation		X		Х	Х		X		X	X
Cough	Х	X	X	Х	Х	Х	Х		X	
Chest Tightness				Х	Х	Х	X		X	
Respiratory Infections	X	X		Х	Х					X
Asthma (exacerbation of)	Х	X	X	Х	Х	X	X		X	
Allergic Reactions	Х		X	Х	Х	X	X			
Lung Cancer		Х								



# Let's not forget the detrimental effects of swine flu!





# So, is there a flu season? Does flu take a vacation? Why are there flu epidemics?



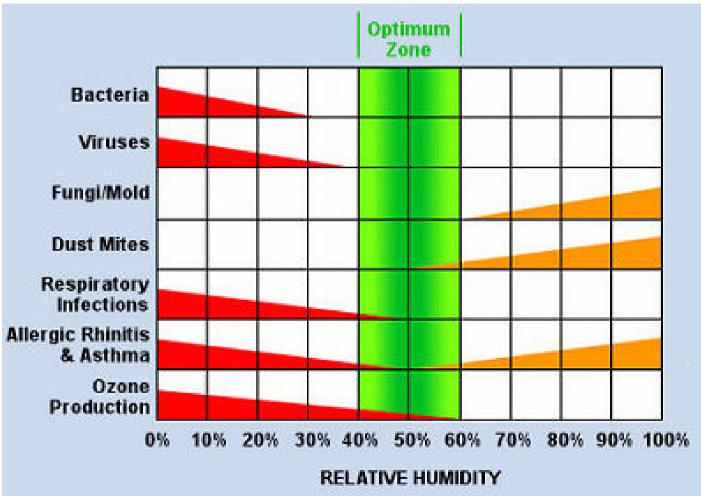




# The answer is found in HUMIDITY LEVELS



# **Optimum Humidity**



For optimum air quality, Indoor Relative Humidity should always be maintained between 40% and 60%!



# Low indoor humidity increases Droplet Nuclei Levels

- Viruses evaporate faster in low humidity levels thus creating **More** Droplet Nuclei.
- Low humidity allows droplet nuclei to stay airborne longer as the droplets do not absorb water weight which would cause them to fall to the ground.
- Indoor Air currents both created by HVAC systems and people movement assure that droplet nuclei will remain airborne *Indefinitely*.
- This allows HVAC systems to remove and redistribute droplet nuclei throughout the building to infect more occupants.



# So, is there a solution to resolve I.A.Q.A problem?





## According to Environmental Protection Agency These are the recommended technologies

# According to EPA guidelines...

- 1. MERV (Minimum Efficiency Reporting Value) Rated Filters (H.E.P.A)
- 2. Germicidal UV Lights (UV-C)
- 3. Magnetized Air Media Filtration (ELECTROSTATIC FILTERS)
- 4. Bi-Polar Ionization (GERMICIDAL MEDICAL LAMP)
- 5. Photo-Catalytic Oxidation (NANO TiO<sub>2</sub>)



#### So in essence, if we follow all five sterilization recommended by EPA, we would effectively have a 24/7 sterilization solution protocol UVC **MERV** 24/7 IAQA solution Photo-**Bi-polar** Protocol Ionization catalyst Electrostatic filter



# Lets explore and understand each of the 5 technologies recommended by Environmental Protection Agency (EPA)



### 1. MERV (Minimum Efficiency Reporting Value) Rated Filters (H.E.P.A)

- Particulate matter contain pathogens (viruses, bacteria and infectious organisms), allergens and carcinogens.
- Mechanical air filters, like High Efficiency Particulate Air (HEPA) filters, remove 99.97% of all airborne particulates of 0.3 microns and above in size.
- They trap the particles in filters made out of tightly woven fibers.



## **2.Germicidal UV Lights (UV-C)**

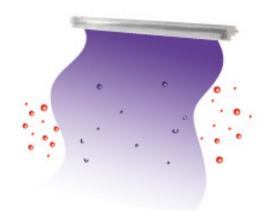
### How does UV-C Work?

• UV-C light emits germicidal wavelengths between 200-300nm. This reacts with the DNA and permanently alters the structure and the molecular bonds of microbiological contaminants such as *bacteria, viruses, germs, molds* and *mildews*.



Its scientifically proven that Ultraviolet Germicidal lamps (UVC) working at 253.7 nanometers at the correct intensity can effectively prevent cross contamination of the following airborne diseases:-

- Aspergillosis Niger
  - Legionella
    - SARS
- Bacillus Anthracis
  - Dust Mites
- Allergy & Sinusitis
- Tuberculosis (TB)
  - H1N1



### UV dosage for the inactivation of various microbes Sourced from: Centre for Disease Control (CDC) & World Health Organization (WHO)



Bacteria	UV Dose	Bacteria	UV Dose
Agrobacterium lumefaciens 5	8,500	Pseudomonas aeruginosa (Environ.Strain) 1,2,3,4,5,9	10,500
Bacillus anthracis 1,4,5,7,9 (anthrax veg.)	8,700	Pseudomonas aeruginosa (Lab. Strain) 5,7	3,900
Bacillus anthracis Spores (anthrax spores)*	46,200	Pseudomonas fluorescens 4,9	6,600
Bacillus megatherium Sp. (veg) 4,5,9	2,500	Rhodospirillum rubrum 5	6,200
Bacillus megatherium Sp. (spores) 4,9	5,200	Salmonella enteritidis 3,4,5,9	7,600
Bacillus paratyphosus 4,9	6,100	Salmonella paratyphi (Enteric Fever) 5,7	6,100
Bacillus subtilis 3,4,5,6,9	11,000	Salmonella Species 4,7,9	15,200
Bacillus subtilis Spores 2,3,4,6,9	22,000	Salmonella typhimurium 4,5,9	15,200
Clostridium tetani	23,100	Salmonella typhi (Typhoid Fever) 7	7,000
Clostridium botulinum	11,200	Salmonella	10,500
Corynebacterium diphtheriae 1,4,5,7,8,9	6,500	Sarcina lutea 1,4,5,6,9	26,400
Dysentery bacilli 3,4,7,9	4,200	Serratia marcescens 1,4,6,9	6,160
Eberthella typhosa 1,4,9	4,100	Shigella dysenteriae - Dysentery 1,5,7,9	4,200
Escherichia coli 1,2,3,4,9	6,600	Shigella flexneri - Dysentery 5,7	3,400
Legionella bozemanii 5	3,500	Shigella paradysenteriae 4,9	3,400
Legionella dumoffill 5	5,500	Shigella sonnei 5	7,000
Legionella gormanil 5	4,900	Spirillum rubrum 1,4,6,9	6,160
Legionella micdadei 5	3,100	Staphylococcus albus 1,6,9	5,720
Legionella longbeachae 5	2,900	Staphylococcus aureus (incl. MRSA) 3,4,6,9	6,600
Legionella pneumophila (Legionnaire's Disease)	12,300	Staphylococcus epidermidis 5,7	5,800
Leptospira canicola-Infectious Jaundice 1,9	6,000	Streptococcus faecaila 5,7,8	10,000
Leptospira interrogans 1,5,9	6,000	Streptococcus hemolyticus 1,3,4,5,6,9	5,500

#### Dosage table continued....



		_	
Micrococcus candidus 4,9	12,300	Streptococcus lactis 1,3,4,5,6	8,800
Micrococcus sphaeroides 1,4,6,9	15,400	Streptococcus pyrogenes	4,200
Mycobacterium tuberculosis 1,3,4,5,7,8,9	10,000	Streptococcus salivarius	4,200
Neisseria catarrhalis 1,4,5,9	8,500	Streptococcus viridans 3,4,5,9	3,800
Phytomonas tumefaciens 1,4,9	8,500	Vibrio comma (Cholera) 3,7	6,500
Proteus vulgaris 1,4,5,9	6,600	Vibrio cholerae 1,5,8,9	6,500
Molds	UV Dose	Molds	UV Dose
Penicillium expansum 1,4,5,6,9	22,000	<i>Oospora lactis</i> 1,3,4,6,9	11,000
Penicillium roqueforti 1,2,3,4,5,6	26,400	Penicillium chrysogenum	56,000
Mucor racemosus (A & B) 1,3,4,6,9	35,200		
Protozoa	UV Dose	Protozoa	UV Dose
Chlorella vulgaris (algae) 1,2,3,4,5,9	22,000	Nematode Eggs 6	40,000
Virus	UV Dose	Virus	UV Dose
Adeno Virus Type III 3	4,500	Influenza 1,2,3,4,5,7,9	6,600
Bacteriophage 1,3,4,5,6,9	6,600	Rotavirus 5	24,000
Coxsackie	6,300	Infectious Hepatitis 1,5,7,9	8,000
Yeasts	UV Dose	Yeasts	UV Dose
Baker's Yeast 1,3,4,5,6,7,9	8,800	Saccharomyces cerevisiae 4,6,9	13,200
Brewer's Yeast 1,2,3,4,5,6,9	6,600	Saccharomyces ellipsoideus 4,5,6,9	13,200
Common Yeast Cake 1,4,5,6,9	13,200	Saccharomyces sp. 2,3,4,5,6,9	17,600



## 3. Magnetized Air Media Filtration (ELECTROSTATIC FILTERS)

- Electrostatic air precipitators use a process called electrostatic attraction to trap charged particles.
- They draw air through an ionization section where particles obtain an electrical charge.
- The charged particles then accumulate on a series of Flat plates called collectors that are oppositely charged.



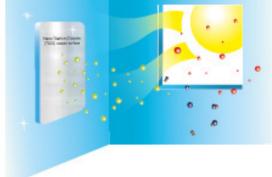
## 4. Bi-Polar Ionization (Medilites)

- Air ion generators, or ionizers disperse negatively charged ions (anions) into the air, similar to the electronic air cleaners but without a collector plate.
- These ions attach to airborne particles, making them heavier and causing them to settle on the ground faster, away from the nasal breathing zone.
  - Negatively charged oxygen molecules will behave like hydroxyl radicals to neutralize odors and destroy the DNA of pathogens and allergens.
- Studies have shown that anions can freshen indoor air, reduce tiredness, relieve stress, alleviate affective depression, reinforce collagen, and strengthen the functions of autonomic nerves and the immune system.



## 5. Photo-Catalytic Oxidation -NANO Titanium Dioxide (TiO<sub>2</sub>)

- Nano Titanium Dioxide (TiO2) transforms biological and gaseous pollutants into harmless products by a process called photo catalytic oxidation (PCO).
- When applied as a coating and exposed to ultraviolet or ambient light, Nano-TiO<sub>2</sub> produces hydroxyl radicals and superoxide ions that will neutralize biological and gaseous contaminants in indoor air.

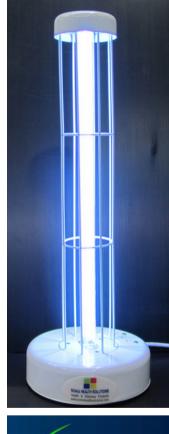




- We now know IAQA problems exist!.
- We now understand the recommendations by EPA for effective sterilization!.
- So, what kind of equipments and technologies does Soma Medical have to resolve these IAQA problems?

# LEO-1 : UVGI Air Sterilizer







#### **Specifications :**

Lightwave: UV-C primarily in the 253.7nm wavelength UV intensity @1 meter: 170 ?W/cm2 Bulb lifespan: 8000 hours operational Voltage supply: AC220-230V, 50Hz Power of bulb / UVC power: 55 watts Bulb length: 21" DimensionS: 20 x 20 x 58 cm Ballast (included) lifespan: 20 000 operational hours PCO inside Remote control Includes a timer setting : 15' 30' 60' timer (30 seconds delayed when powered on)

Ozone option available



## LEO-1 : UVGI Air Sterilizer



Hospital

Some examples of rooms/facilities suitable for Leo 1 UVGI Sterilizer



#### **Food Processing Plant**



Laboratory

# LEO-2 : UVGI Air Sterilizer (wall mounted)







www.cleanature.com.my

#### **Specifications:**

Lightwave: UV-C primarily in the 253.7nm wavelength

Power: AC220-230V, 50Hz UV intensity: 65 ?W/cm2 Bulb lifespan: 8 000 operational hours Ballast lifespan: 30 000 operational hours Bulb length: 23"

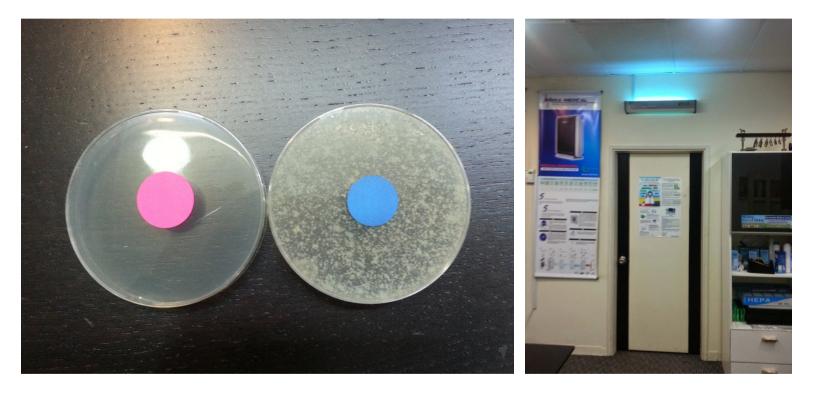
Power of bulb: 20 watts Stainless steel housing

Ozone option available Replacement lamps are available.





## LEO-2 : UVGI Air Sterilizer (wall mounted)



Agar plates extracted from the room with our LEO 2 measuring 20' x 20'. The Agar Plate with the red circle is with UVGI LEO 2 and the blue is the control



### **LEO-3 : UVGI Air Sterilizer**





www.cleanature.com.my

### **Specifications:**

Lightwave: UV-C primarily in the 253.7nm wavelength

UV intensity @ 1m: 85 ?W/cm2 Bulb lifespan: 8 000 operational hours Bulb length: 21.5" UVC power: 28 watts

Embed the LEO-3 on strategic places in the HVAC / Ducting

Dimensions: 120 x 90 x 400 mm Ballast lifespan: 30 000 operational hours Power Voltage supply: AC220-230V, 50Hz PCO inside (with Ozone option) SM 1152 with Nano TiO coating

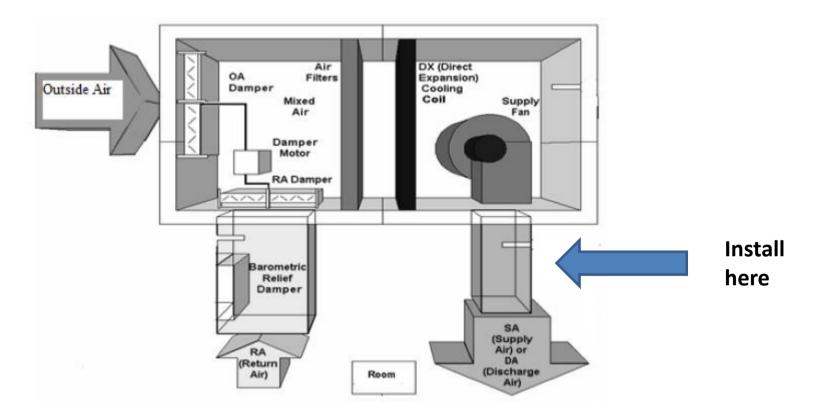
#### Metal housing







### **LEO-3 : UVGI Air Sterilizer**



Location to install Leo 3 UVGI in the AHU



# Infection Control Unit- ICU 100

Designation of product:		
Model: Physical dimension:	2600 x 420 x 320 mm	
Input voltage	AC220V±15% (187V~253V); 50Hz±10% (45 Hz~55 Hz)	
Operating power:	200 W	
Working voltage of ionizer:	DC8200V, ±1.5% DC4100V, ±1.5%	
Working voltage of dust collector: Temp range of working environment:	0∼45°C	All 5 EPA
Humidity of working environment:	<90% RH (40°C)	
Synchronous control voltage:	AC25V~AC300V	recommended
Audible noise:	<25dB	
Purification efficiency:	96.2% (test condition) 85.3% (actual measured condition)	solutions
Sterilization efficiency:	99.90%	
Dust removal efficiency:	95%	
Product description:	<ol> <li>Installation location: ceiling mounted</li> <li>2 Product size: 2600*420*320 mm Weight: 45 kg</li> </ol>	
	3、UVC: 80 watts x 4 pieces working @ 60,000 microwatts intensity each	
	4. Air exchange speed: Low- 500 m <sup>3</sup> /hour High- 700 m <sup>3</sup> /hour Coverage Area: 1,200 ft <sup>2</sup>	Ultraviolet light (UVC)
	5 Features:	
	<ul> <li>Multi-purification and sterilization system</li> <li>B. High efficiency aluminum filter size 38.5 cm x 40 cm filtrating E6 + 4R6AL filtrating</li> </ul>	
	efficiency L5 ASHRAE 52.2-1999. Rated MERV 16 and coated with SM Nano 1152	MERV filter + TiO <sub>2</sub>
	TiO <sub>2</sub> solution	
	C. 254 Nm UVC (4 pieces 80 watts working at 253.7 nanometers)	
	D. LED display	
	F. Bi-polar negative ion generation @ 9 million ions per cm <sup>3</sup>	— Bipolar ionization
	G. Electrostaticfilter	•
	<ol> <li>Application: Hospitals, hotels, office buildings, schools, shopping malls, supermarket, etc.</li> </ol>	Electrostatic



### **Infection Control Unit ICU 200 INFECTION CONTROL UNIT**



>	Model: ICU 200	– Bipola
>	Power: AC220-230V,50Hz Negative ion: 1.2 x 10 <sup>s</sup> ions/cm <sup>s</sup>	- 10 - 10
۲	Filters: Prepositive Filter Screen + HEPA MERV 17 + Titanium Dioxide TiO2 Photo Catalyst (6 units of filters)	- MERV
* *	LCD full screen display Static Plasma Electric field intensity: 6800V/m, 3-stage electrostatic field	– Electro
	Anti-bacteria rate: ≥ 90% Purification rate: ≥ 80% Airflow rate: ≥ 600m³/H	- Ultravi

### All 5 systems

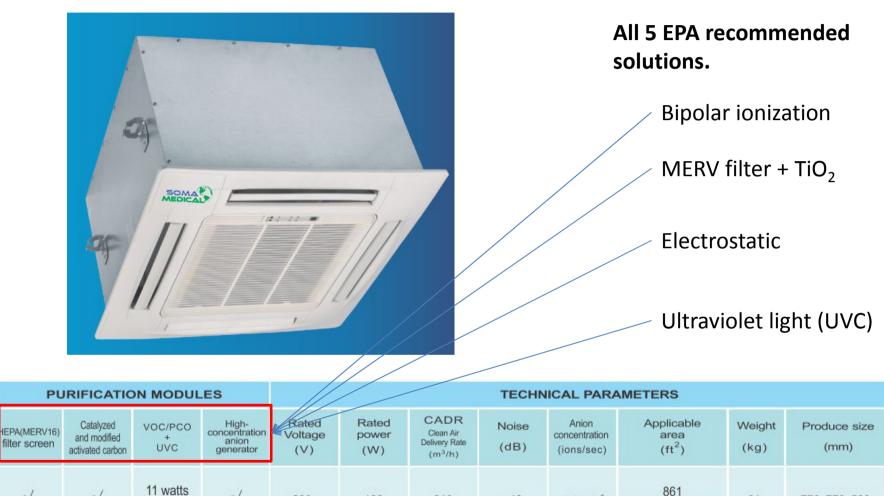
- r ionization
- filter +  $TiO_2$

### ostatic

iolet light (UVC)

## **Cleanature SM600**





V

V

V

x 4 pieces

230

122

210

<43

2.0x10 °

861

(subjected to actual conditions on site)

21

770x770x580



#### Model: IONS 8000

- Power: 2 watts
- Voltage supply: 220V/50Hz
- Negative ion density: 8 million ion/cc
- Generating head: 4 metal pins
- Dimension: 130 x 65 x 50mm
- With negative ion working indicator

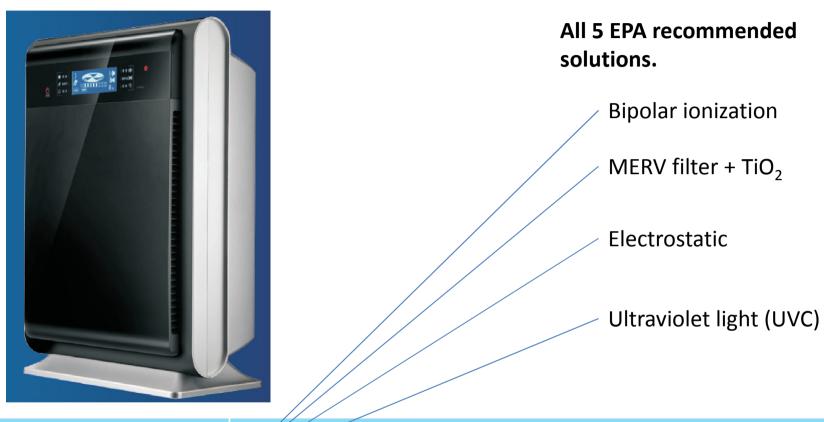
#### **Benefits of Negative Ion Generating Technology**

- Reduce airborne pollutants, dust, cigarette smoke, pet dander, pollen, mold spores, viruses, and bacteria from the air.
- Negative ions have long been attributed to improvements in mood and physical health. Research supports the view that negative ions have a net positive effect on health, including improved mood, stabilized catecholamine regulation and circadian rhythm, enhanced recovery from physical exertion and protection from positive ion-related stress and exhaustion disorders.



## **Cleanature SM767A**

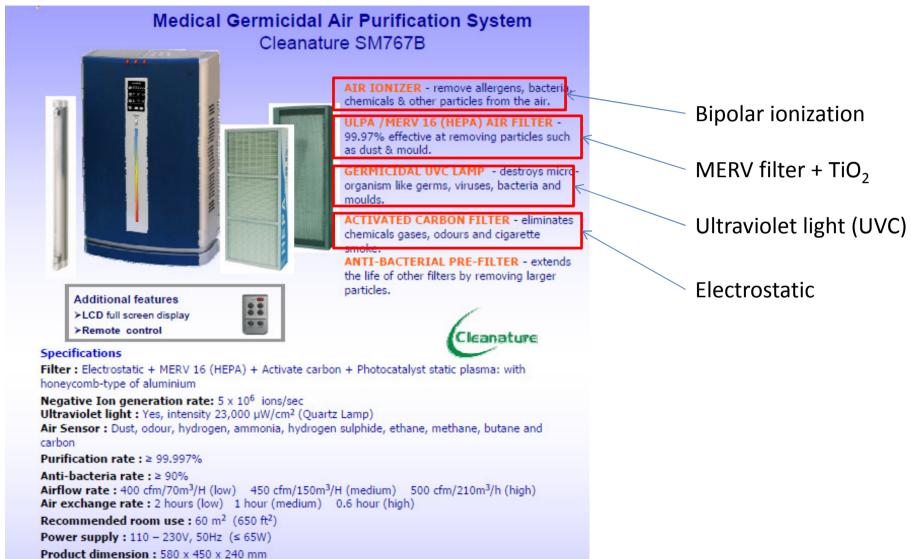




	PURIFICATION MODULES				TECHNICAL PARAMETERS							
HEPA(ME filter so	reen and	Catalyzed nd modified vated carbon	VOC/PCO + UVC	High- concentration anion generator	Rated Voltage (V)	Rated power (W)	CADR Clean Air Delivery Rate (m <sup>3</sup> /h)	Noise (dB)	Anion concentration (ions/sec)	Applicable area (ft <sup>2</sup> )	Weight (kg)	Produce size (mm)
		$\checkmark$	$\checkmark$	$\checkmark$	230	8.8~97	260	29~52	5.0*10 <sup>6</sup>	1800	12.5	650*450*230



## **Cleanature SM767B**







#### Features

- ► LCD Touch control panel
- ➤ Wireless remote control
- > Measures: 15" x 9" x 23.6"
- > Effective up to 1000 sq.ft.

#### Technical Specifications

- > The intensity of the UV-C is 20,000 μw/cm<sup>2</sup>
- Dual 5-stage filtration and purification system
- Filters pollen, smoke, air pollutants, odors, bacteria, germs, mold, pet dander & more
- > Automatic air quality sensor
- > Negative ion generator
- > 4 automatic timer
- > 3-speed AC fan



#### MEDICAL GERMICIDAL AIR PURIFICATION SYSTEM

#### **MODEL: SHS 565A**

**5** PURIFICATION MODULES



### **Medilite GFL**

Germicidal Fluorescent Lamp with Nanotechnology and Titanium Dioxide (TiO2)

The T8/T5 retrofit kit is the latest Medilite product, being the result of many years of research and development.

This kit is used to convert an existing T8 (25 mm diameter 36 watt fluorescent tube) into a T5 (a more efficient and thinner 17 mm diameter fluorescent tube) complete with a Medilite patented long-life electronic ballast and anion generator.

Also included in the kit is a high-quality reflector which focuses the light downwards, thus increasing lighting efficiency.

		2		
8				
6			)e	

#### How to Install?

- 1. Turn off the power of the existing T8-36W tube.
- 2. Remove the existing T8-36W tube.
- 3. Remove the starter from the existing fixture and discard.
- 4. Install the T5 ballast into the existing socket.
- 5. Turn the power back on and the tube will instantly illuminate.



#### Why Do We Need a Medilite Germicidal Fluorescent Lamp?

- > Energy Saving
- > Poor Indoor Air Quality
- > Airborne Diseases
- > Allergens & Pathogens
- > Asthmatic Issues
- > Foul Odours, Smoke & Haze
- > Sick Building Syndrome
- > Dust Mites
- > Mold, Mildew & Yeast Infestation
- > Volatile Organic Compounds

#### Where to use Medilite GFL?



**Bipolar ionization** 

TiO<sub>2</sub>



### **Medilite GML**



### medilite

### **Germicidal Medical Lamp (GML)**

with Nanotechnology and Titanium Dioxide TiO<sub>2</sub>

#### Why Do We Need a **Germicidal Medical Lamp?**

- > Poor Indoor Air Quality
- > Air Borne Diseases
- > Allergens
- > Asthmatic Issues
- > Foul Odor
- > Smoke
- > Dust Mites
- Mold & Yeast Infestation
- > Haze

### How to use GML?

A NEW YEAR

**Bipolar ionization** 

TiO<sub>2</sub>



### UVmax<sup>™</sup> Series

# Ultraviolet light (UVC) for various applications





### **Customized UVC Series**

# Ultraviolet light (UVC) for projects based applications





### Ceiling UVGI System

- Deluxe intelligent ceiling UVGI system
- 3 pieces of 40 watts UVC quartz lamps working at 136 µw/cm<sup>2</sup> intensity @ 1 meter
- LED indicates the working status of each UVC lamps
- ► Easy operation

### MEDICAL GERMICIDAL AIR PURIFICATION SYSTEM



PURIF	ICATION MODULES				TECHNICAL PAR	AMETERS	
VOC/PCO + UVC	Intensity		Rated power (W)	Noise Applicable area (dB) (ft <sup>2</sup> )		Weight (kg)	Produce size (mm)
40 watts x 3 pieces	(136 µw/cm² x 3)	230	130	<43	450 (subjected to actual conditions on site)	19	1200x600x80

www.somamedical.net

Model: Optimax 40 C



### SM Nano 1152 Titanium Dioxide

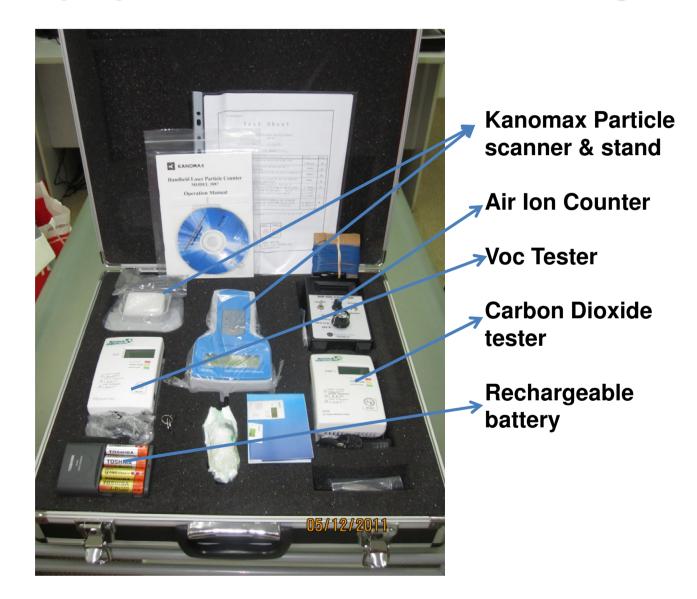


[Physicochemical Dat	a Sheet]
Product Series	Nano TIO <sub>2</sub> Sol Coating Agent (SM1152)
Appearance	Transparent liquid
Dispersive type	Solution
Odor	None
PH	7-8.5
Bolling Point	100°C/212°F
Volatility	None
Freezing Point	0°C/32°F
Flash Point	Non flammable
Average primary particle size - Acc. to GB/T 19591-2004	< 4nm
Crystal structure - Acc. to GB/T 19591-2004	Anatase
Specific surface area (BET) - Acc. to ISO 9277:1995	160± 30m²/g
Coagulation Index - Acc. to GB/T 19591-2004	2-4
Material academic duration	Permanent
Coating duration - Acc. to outdoor simulation environment	> 2 years
Primary drying time	30 minutes
Final setting time	2 weeks
Saturated stream pressure	2333Pa acc. to H2O 1 PN 20°C
Opposite stream density	< 1.0 acc. to H <sub>2</sub> O
Solubility	Dissolve in water, miscible in oil
True specific gravity	1.0075 - 1.01
Viscosity, dynamic	1.0050 mPa.s
Vaporize velocity	< 1.00 acc. to H <sub>2</sub> O



The proof is in the pudding!! **Our recommended sterilization** solution protocol and products can be effectively tested through a pre and post microbial challenge test, VOC count test and particulate testing







# The importance of testing for Volatile organic compounds (VOC)

**Volatile organic compounds** (VOCs) refers to organic chemical compounds which have significant vapor pressures and can affect the environment and human health.



# The importance of testing for negative ions

**Negative ions help freshen and purify the air** by neutralizing allergens such as pollen, mold spores, dust, and animal dander floating in the air. Negative ions will cause floating particulates to be attracted and stick to each other, forming 'clumps', this eventually falls to the ground and thus purifies the air.



# The importance of testing for Particulate count

Particle counters are used to determine the air quality by counting and sizing the number of particles in the air. This information is useful in determining the concentration and micron size of particulates since it has a direct relationship to human well being and IAQA.



### ISO 14644-1 clean room standards

	maximum particles/m <sup>3</sup>									
Class	≥0.1 μm	≥0.2 μm	≥0.3 µm	≥0.5 µm	≥1 µm	≥5 µm	FED STD 209E equivalent			
ISO 1	10	2								
ISO 2	100	24	10	4						
ISO 3	1,000	237	102	35	8		Class 1			
ISO 4	10,000	2,370	1,020	352	83		Class 10			
ISO 5	100,000	23,700	10,200	3,520	832	29	Class 100			
ISO 6	1,000,000	237,000	102,000	35,200	8,320	293	<b>Class 1000</b>			
ISO 7				352,000	83,200	2,930	Class 10,000			
ISO 8				3,520,000	832,000	29,300	Class 100,000			
ISO 9				35,200,000	8,320,000	293,000	Room air			

Sourced from: http://en.wikipedia.org/wiki/Cleanroom



# **THANK YOU**

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